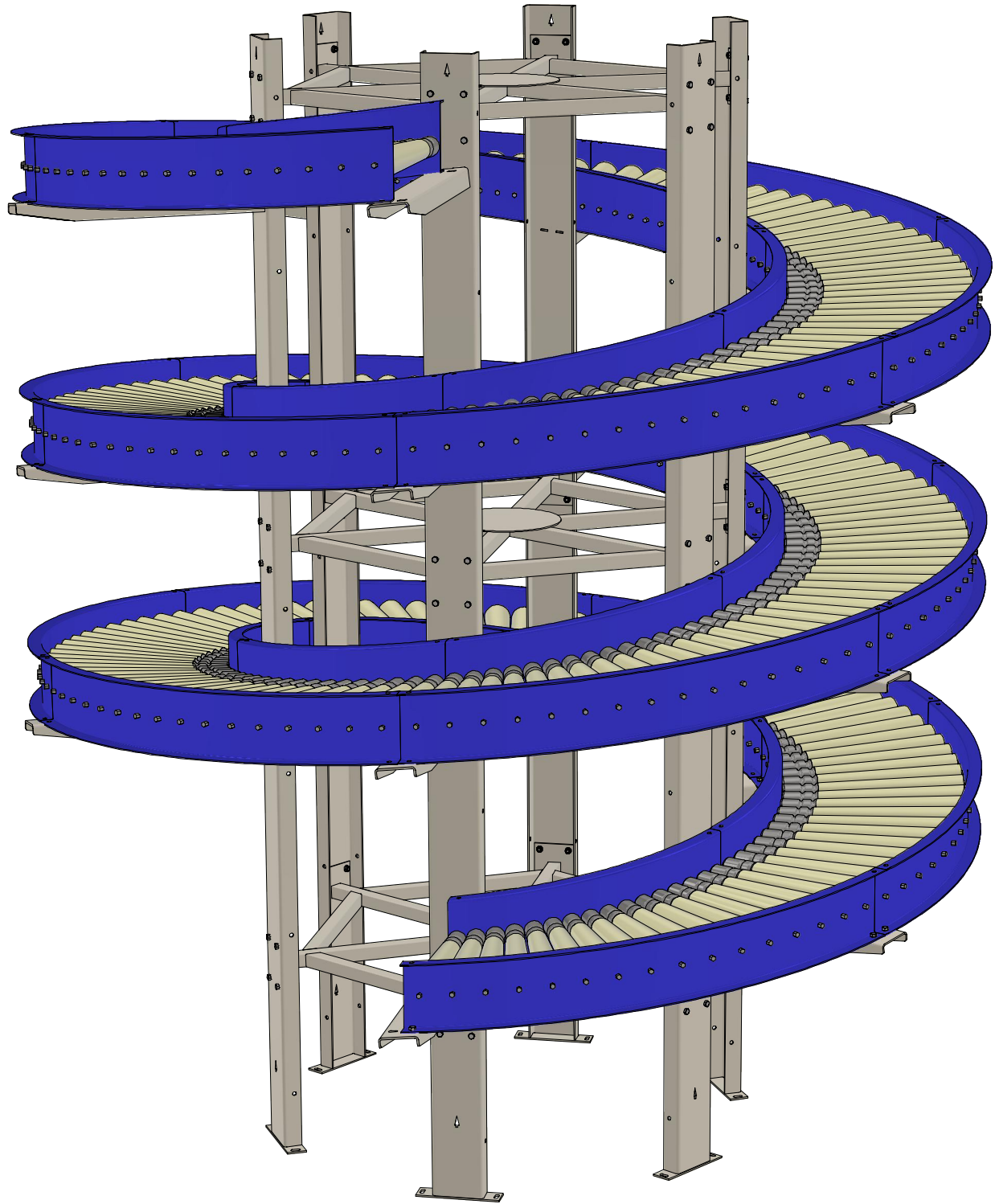
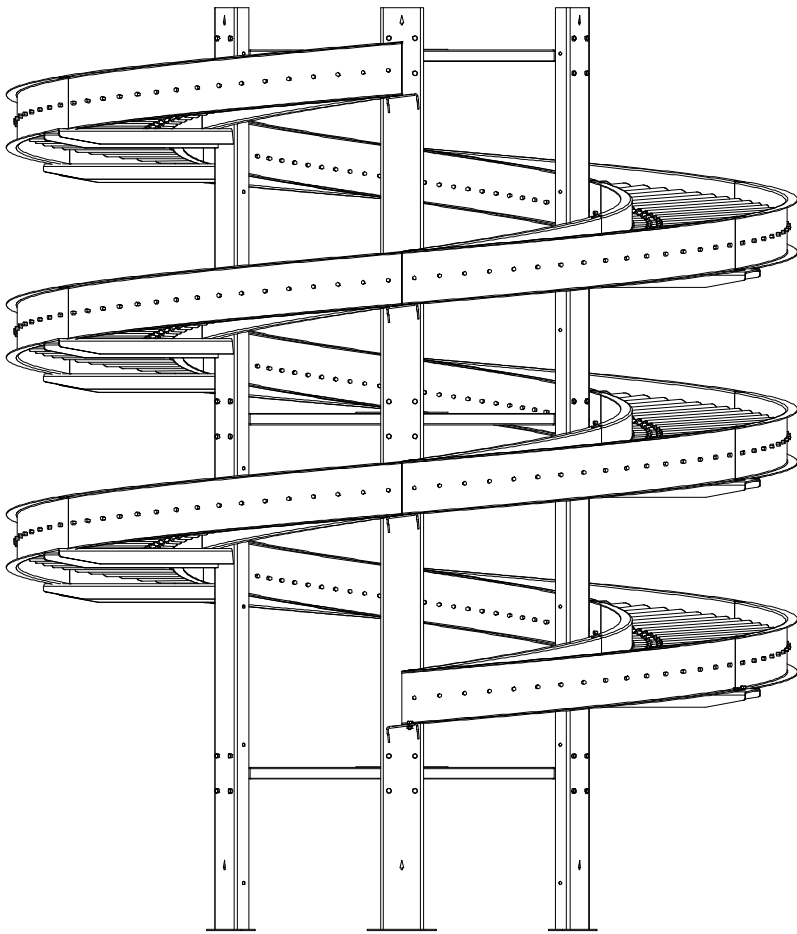
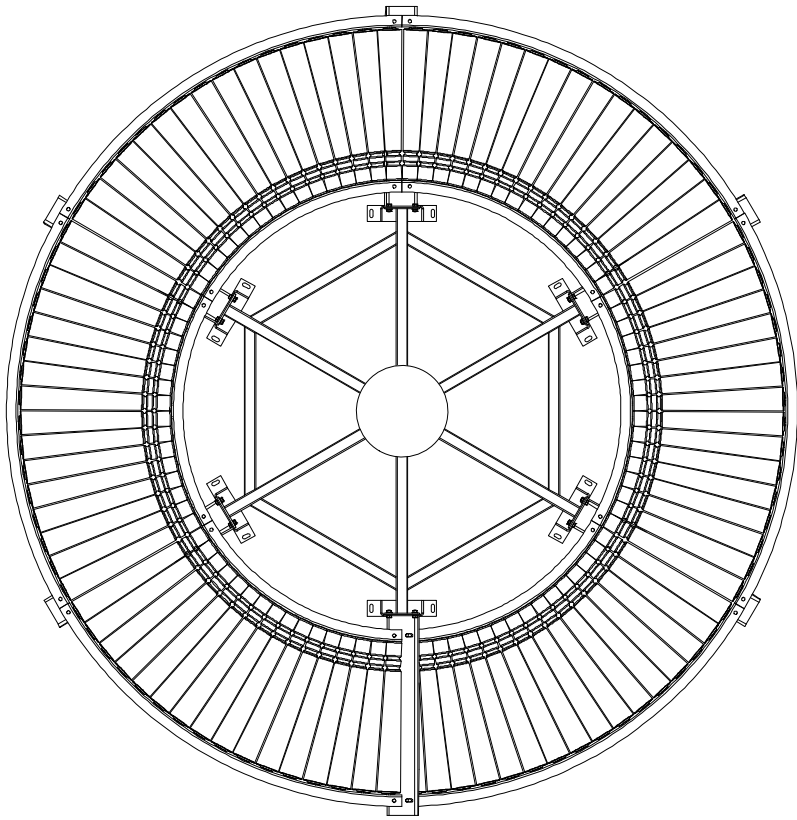
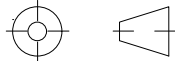
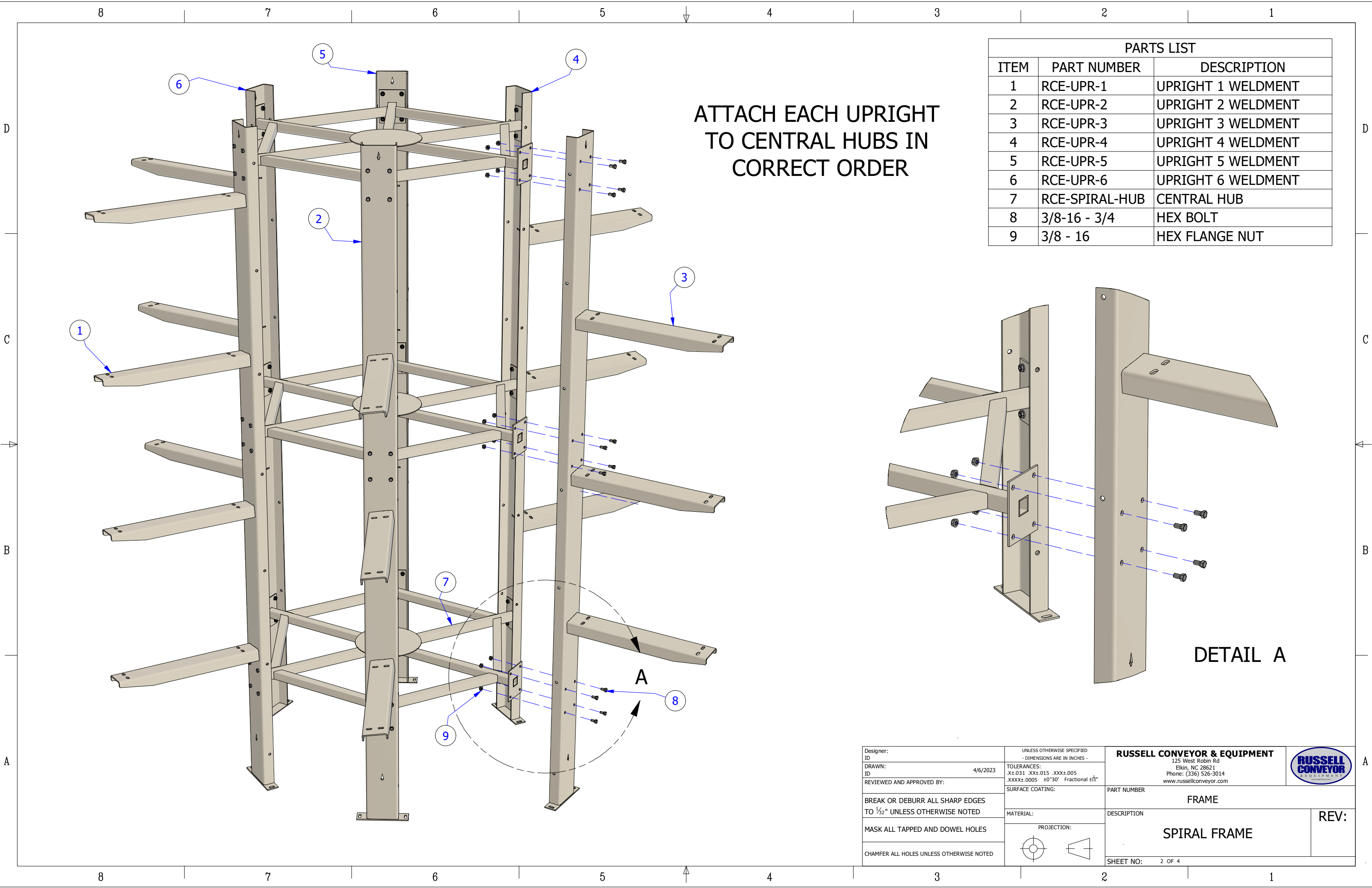


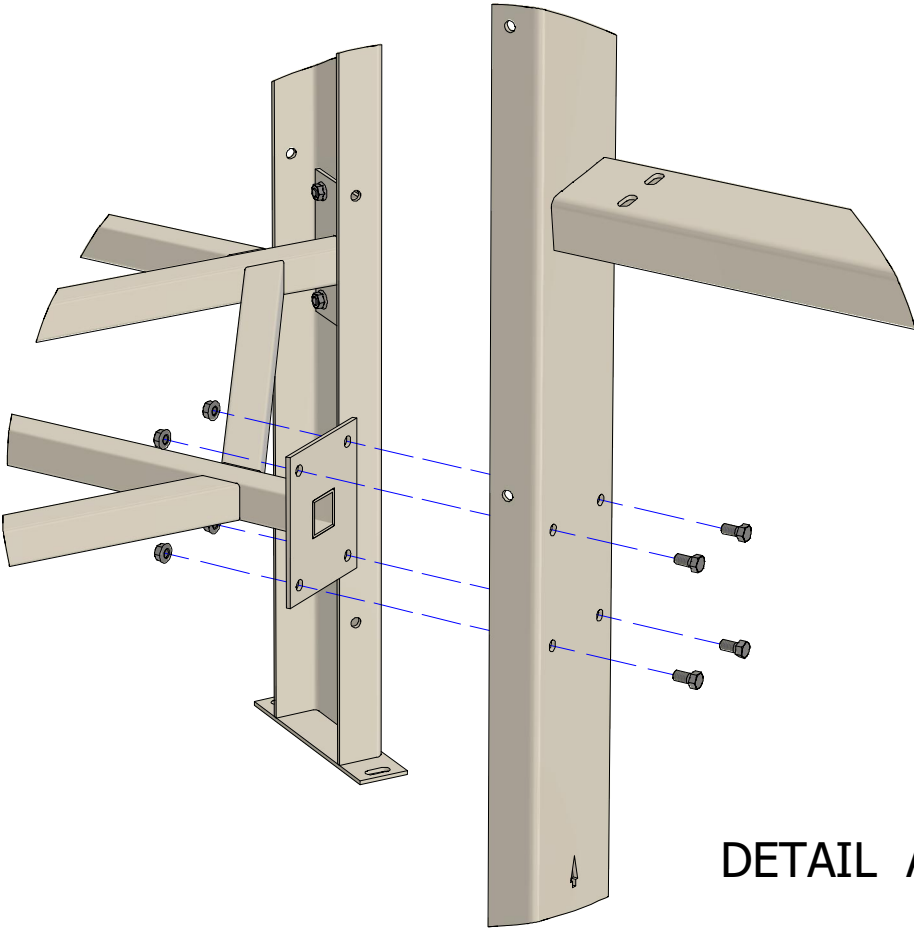


Designer: ID		UNLESS OTHERWISE SPECIFIED - DIMENSIONS ARE IN INCHES -		RUSSELL CONVEYOR & EQUIPMENT 125 West Robin Rd Elkin, NC 28621 Phone: (336) 526-3014 www.russellconveyor.com		
DRAWN: ID		4/6/2023		TOLERANCES: .X±.031 .XX±.015 .XXX±.005 .XXXX±.0005 ±0°30' Fractional ±1/16"		
REVIEWED AND APPROVED BY:				SURFACE COATING:		PART NUMBER SPIRAL
BREAK OR DEBURR ALL SHARP EDGES TO 1/32" UNLESS OTHERWISE NOTED				MATERIAL:		
MASK ALL TAPPED AND DOWEL HOLES				PROJECTION: 		DESCRIPTION RUSSELL CONVEYOR SPIRAL
CHAMFER ALL HOLES UNLESS OTHERWISE NOTED				SHEET NO: 1 OF 4		
				REV:		

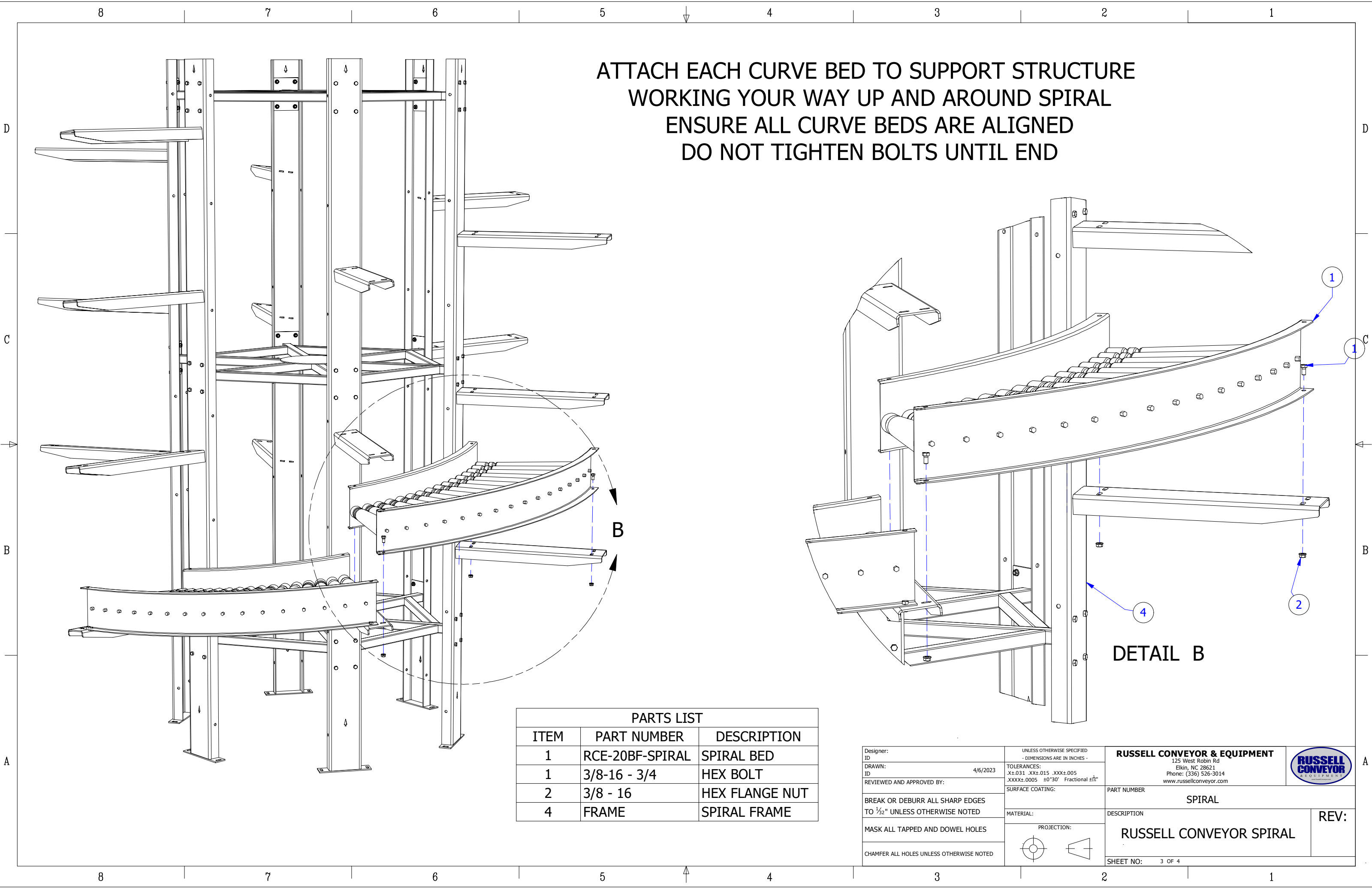


ATTACH EACH UPRIGHT
TO CENTRAL HUBS IN
CORRECT ORDER

PARTS LIST		
ITEM	PART NUMBER	DESCRIPTION
1	RCE-UPR-1	UPRIGHT 1 WELDMENT
2	RCE-UPR-2	UPRIGHT 2 WELDMENT
3	RCE-UPR-3	UPRIGHT 3 WELDMENT
4	RCE-UPR-4	UPRIGHT 4 WELDMENT
5	RCE-UPR-5	UPRIGHT 5 WELDMENT
6	RCE-UPR-6	UPRIGHT 6 WELDMENT
7	RCE-SPIRAL-HUB	CENTRAL HUB
8	3/8-16 - 3/4	HEX BOLT
9	3/8 - 16	HEX FLANGE NUT



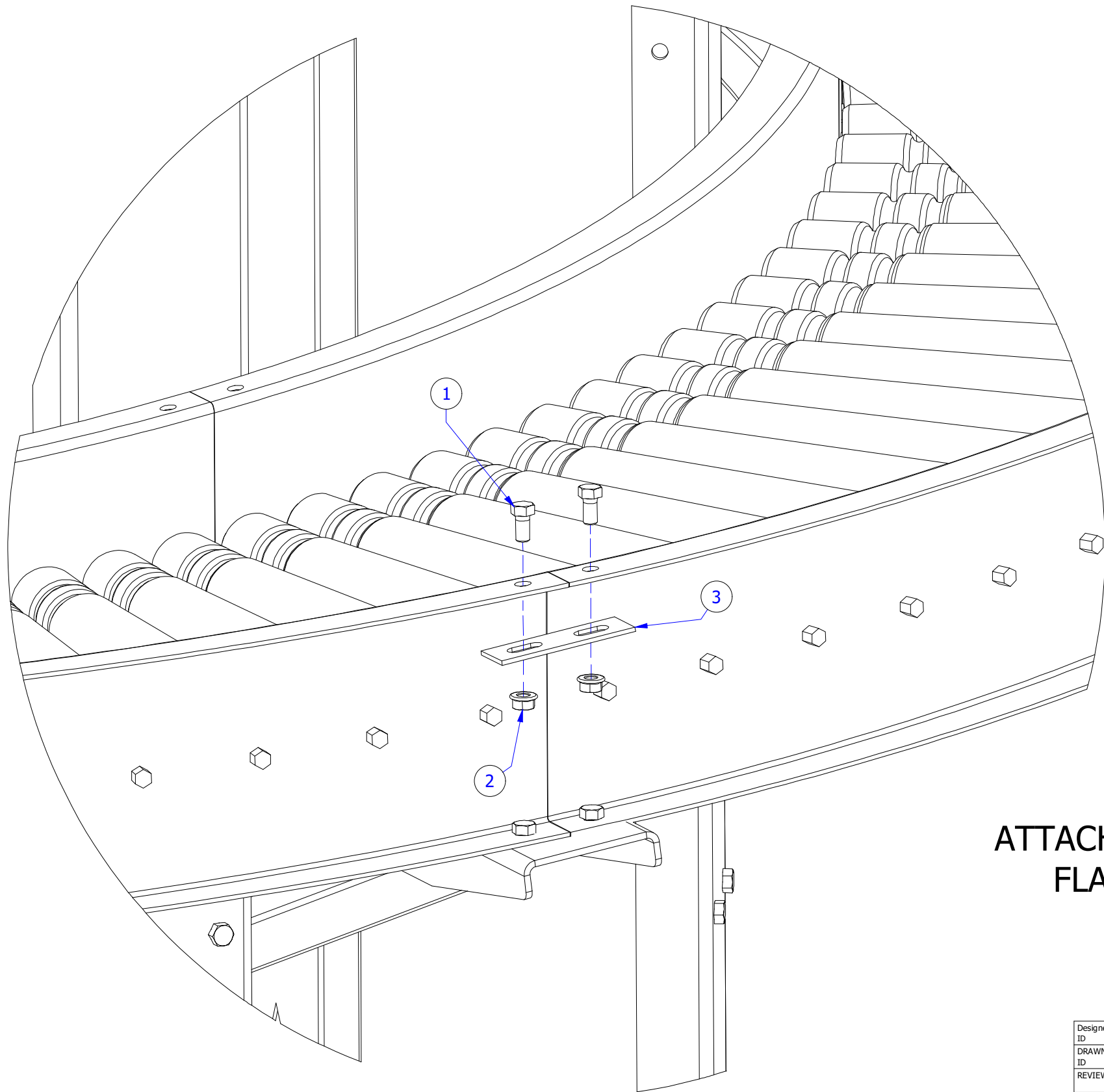
Designer: JD	UNLESS OTHERWISE SPECIFIED - DIMENSIONS ARE IN INCHES -	RUSSELL CONVEYOR & EQUIPMENT 125 West Robin Rd Elkin, NC 28621 Phone: (336) 526-3014 www.russellconveyor.com	
DRAWN: JD	4/6/2023	RUSSELL CONVEYOR & EQUIPMENT	
REVIEWED AND APPROVED BY:		PART NUMBER	
BREAK OR DEBURR ALL SHARP EDGES TO 1/32" UNLESS OTHERWISE NOTED		FRAME	
MASK ALL TAPPED AND DOWEL HOLES		DESCRIPTION	
CHAMFER ALL HOLES UNLESS OTHERWISE NOTED		SPIRAL FRAME	
		REV:	
		SHEET NO: 2 OF 4	



ATTACH EACH CURVE BED TO SUPPORT STRUCTURE
WORKING YOUR WAY UP AND AROUND SPIRAL
ENSURE ALL CURVE BEDS ARE ALIGNED
DO NOT TIGHTEN BOLTS UNTIL END

PARTS LIST		
ITEM	PART NUMBER	DESCRIPTION
1	RCE-20BF-SPIRAL	SPIRAL BED
1	3/8-16 - 3/4	HEX BOLT
2	3/8 - 16	HEX FLANGE NUT
4	FRAME	SPIRAL FRAME

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DRAWN: ID	4/6/2023	TOLERANCES: .X±.031 .XX±.015 .XXX±.005 .XXXX±.0005 ±0°30' Fractional ±1/16"		
REVIEWED AND APPROVED BY:		SURFACE COATING:		PART NUMBER SPIRAL
BREAK OR DEBURR ALL SHARP EDGES TO 1/32" UNLESS OTHERWISE NOTED		MATERIAL:		DESCRIPTION RUSSELL CONVEYOR SPIRAL
MASK ALL TAPPED AND DOWEL HOLES		PROJECTION: 		REV:
CHAMFER ALL HOLES UNLESS OTHERWISE NOTED				SHEET NO: 3 OF 4



PARTS LIST		
ITEM	PART NUMBER	DESCRIPTION
1	3/8-16 - 3/4	HEX BOLT
2	3/8 - 16	HEX FLANGE NUT
3	RCE-SPLICE	SPLICE PLATE

ATTACH SPLICE PLATES TO EACH UPPER
FLANGE JOINT TO ALIGN FRAMES

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DRAWN: ID				
4/6/2023	TOLERANCES: .X±.031 .XX±.015 .XXX±.005 .XXXX±.0005 ±0°30' Fractional ±1/16"	PART NUMBER		REV:
REVIEWED AND APPROVED BY:	SURFACE COATING:			
BREAK OR DEBURR ALL SHARP EDGES TO 1/32" UNLESS OTHERWISE NOTED	MATERIAL:	DESCRIPTION		RUSSELL CONVEYOR SPIRAL
MASK ALL TAPPED AND DOWEL HOLES	PROJECTION: 			
CHAMFER ALL HOLES UNLESS OTHERWISE NOTED		SHEET NO: 4 OF 4		